## CEL-SPAN® CFA 897



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Cel-Span® CFA 897 is a 40% active endothermic foaming agent concentrates recommended for extrusion applications for a variety of thermoplastic resins such as polyethylene, polypropylene, styrenics, MPPO and ABS. Cel-Span® CFA 897 is recommended for extrusion, and structural foam molding of polyolefins, polystyrene, MPPO and ABS. This product exhibits a very fine cell structure compared to a typical endothermic foaming agent in extrusion applications.

## **Applications: Extrusion and Injection Molding**

**Chemical Composition:** Mixture of polycarbonic acids and carbonates

**Appearance:** Natural White Pellets

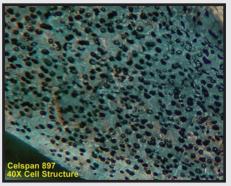
**Decomposition Temperature:** 380°F - 550°F

Gas Volume: cc/gm 50-60 temperature depended

Gas Evolved: Carbon Dioxide

Extrusion profile parts magified to 40x





## **Usage Recommendations:**

• Extrusion: 1.0-2.0%

• Nucleation of direct gas foamed: 0.5-1%

• Gas counter pressure: 1.0-2.5%

Structural foamed molding: 1.5-2.5%

Cel-Span® CFA 897 is packaged in 55 lb. plastic bags or 1,100 lb. gaylord boxes. We recommend this product be kept closed and stored in the original container, away from light, heat, and highly humid environments. No adverse health effects from the use of Cel-Span® CFA 897 are known.

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5400 Jefferson Chemical Road • Conroe, Texas 77301 • Office 1-866-760-2311 - Fax (936) 760-2322 • www.phoenixplastics.com